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3. Abbreviations

The following abbreviations are used in this parts catalogue.

ASSY.	Assembly	KPH	Kilometers per hour
COMP.	Complete	MPH	Miles per hour
R.	Right	L (100L)	Link (100Links)
L.	Left	A.C.	Alternating current
STD.	Standard	D.C.	Direct current
MM	Millimeter	IN.	Inlet
G	Gram	EX.	Exhaust
T (22T)	Tooth (22Teeth)	FR.	Front
A	Ampere	RR.	Rear
V	Volt	HEX.	Hexagonal
W	Watt	A.M.	Attaching mark
		T.M.	Transcript mark

4. Dimensions

All dimensions are given in millimeters (mm) except in the case of steel balls, tires and tire tubes.

Parts	Example	Interpretation
Bolt (Screw)	6×12	6mm diameter, 12mm length
Pin	8×14	8mm diameter, 14mm length
O-Ring	9.5×1.6	9.5mm diameter, 1.6mm thickness
Oil seal	14×24×5	14mm inside diameter, 24mm outside diameter, 5mm thickness
Tube	5×130	5mm inside diameter, 130mm length

5. Supersedence of parts

Part numbers given under the part name in the "Description" column indicate that the part number has been superseded by that part number. HONDA may make such supersedence without notice.

6. Assemblies

Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

7. Required quantity

The number given in the "Reqd. No." column indicates the quantity of parts used in the section described in that block.

Parts with quantities in () represent optional parts.

Part whose required number is "N", is part whose required number can be selected at need.

8. Part modifications and applicable serial numbers

In cases where a part has been modified, the serial number of the first vehicle (or frame, engine, carburetor) bearing the modification is listed in the "Serial No." column.

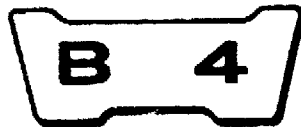
9. Models, area codes and applicable serial numbers

Models, area codes and applicable serial Nos. given in this parts catalogue can be identified as follows.

Parts with area codes are exclusive for models destined for countries designated.

If no area codes are listed, parts are for common use.

Model	Area cord	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor Identification No.
CB250N	B	Belgium	CB250NE-2000016 - 2000019	CB250N-2000015 - 2000018	VB30B [A] -
	E	England	CB250NE-2000032 - 2027217	CB250N-2000031 - 2027210	
	ED	European direct sales	CB250NE-2000032 - 2021617	CB250N-2003051 - 2021680	
	F	France	CB250NE-2007226 - 2017969	CB250N-2007221 - 2017960	
	G	Germany (*1)	CB250NE-2005195 - 2005245	CB250N-2005191 - 2005240	VB30E [A] -
	G2	Germany (*2)	CB250NE-3000008 - 3004412	CB250N-3000008 - 3004407	
	SW	Switzerland	CB250NE-2003306 - 2019007	CB250N-2003301 - 2019000	



Model	Area cord	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor Identification No.
CB400N	B	Belgium	CB400NE-2000034 - 2000037	CB400N-2000030 - 2000033	VB31B <u>A</u>
	E	England	CB400NE-2000038 - 2011352	CB400N-2000034 - 2001333	
	ED	European direct sales	CB400NE-2000038 - 2012327	CB400N-2001214 - 2012302	
	F	France	CB400NE-2000038 - 2009495	CB400N-2001604 - 2009483	
	G	Germany (* 1)	CB400NE-2002804 - 2002857	CB400N-2002804 - 2002853	
	G2	Germany (* 3)	CB400NE-3000006 - 3010855	CB400N-3000006 - 3010850	
	CB250NA	B	Belgium	This type is not yet produced.	
E		England	CB250NE-2100006 - 2124015	CB250N-2100006 - 2124006	
ED		European direct sales	CB250NE-2103646 - 2124775	CB250N-2103646 - 2124766	
F		France	This type is not yet produced.		VB30B <u>A</u>
G		Germany (* 1)	CB250NE-2106874 - 2106923	CB250N-2108874 - 2106923	
G2		Germany (* 2)	These types are not yet produced.		VB30B <u>B</u>
SW		Switzerland			
U		Australia	CB250NE-2106984 - 2124982	CB250N-2106984 - 2124966	
CB400NA	B	Belgium	This type is not yet produced.		VB31B <u>A</u>
	E	England	CB400NE-2100006 - 2116610	CB400N-2100006 - 2116604	
	ED	European direct sales	CB400NE-2100426 - 2116960	CB400N-2100426 - 2118054	
	F	France	CB400NE-2100316 - 2116650	CB400N-2100316 - 2116644	
	G	Germany (* 1)	CB400NE-2102834 - 2102883	CB400N-2102834 - 2102883	
	G2	Germany (* 3)	These types are not yet produced.		
	U	Australia	CB400NE-2106984 - 2117020	CB400N-2106984 - 2117004	VB31B <u>B</u>

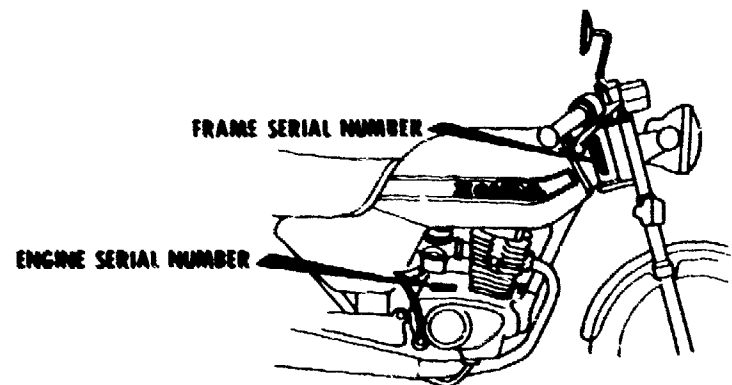
Model	Area cord	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor Identification No.
CB250NB	B	Belgium	This type is not yet produced.		
	E	England	CB250NE-2200008	CB250N-2200008	VB30B <u>B</u>
	ED	European direct sales	CB250NE-2200016	CB250N-2200016	
	F	France	These types are not yet produced		
	1G	Germany (* 1)			
	2G	Germany (* 2)	CB250NE-2200002	CB250N-2200002	VB30E <u>B</u>
	SW	Switzerland	This type is not yet produced.		
	U	Australia			
CB400NB	B	Belgium	CB400NE-2200013	CB400N-2200013	VB31B <u>B</u>
	E	England	CB400NE-2200010	CB400N-2200010	VB31B <u>B</u>
	ED	European direct sales	CB400NE-2200014	CB400N-2200014	
	F	France	CB400NE-2200012	CB400N-2200012	
	1G	Germany (* 1)	CB400NE-2200011	CB400N-2200011	VB31B <u>B</u>
	2G	Germany (* 3)	CB400NE-3200002	CB400N-3200002	
	U	Australia	These types are not yet produced.		
	H	Netherland			

- * 1 Full power type
- * 2 13kW type
- * 3 20kW type

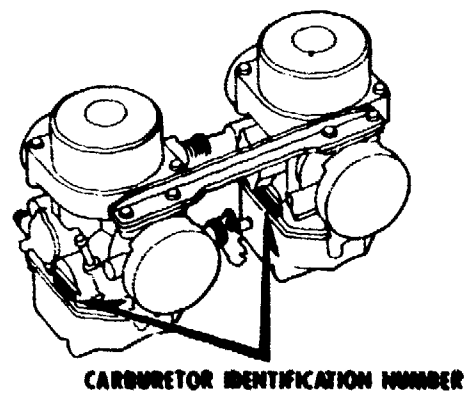
* Of carburetor identification numbers, only the portions underlined in the example below are used for registration.

VB30 E A KC ア

10. Location of stamped serial number



B443-0A



B413-0B



III. How to use the flat rate time (F.R.T.)

This F.R.T. (Flat Rate Time) is used to determine the standard labor time allowed for replacement of parts covered by the warranty during the period the warranty is in effect. The F.R.T. for those parts which are not listed herein should be determined from the operation closely related to the replacement of that part.

1. The F.R.T. is based on the following servicing conditions

- A liberal allowance is added to the net servicing time.
- Standard times specified are based on the condition that the necessary servicing tools listed in the service manual (motorcycle) which describes the HONDA service policy are available close at hand and the work performed by a mechanic with normal skill.
- Time required for inspection and operational test following the servicing is included in the F.R.T.

2. Method of computing

The job times are listed in tenth of an hour to simplify computation.

- (Example) 0.3 = 18 minutes
5.6 = 5 hours and 36 minutes

CONVERSION CHART			
Hours	Minutes	Hours	Minutes
0.1	6	0.6	36
0.2	12	0.7	42
0.3	18	0.8	48
0.4	24	0.9	54
0.5	30	1.0	60

3. Computing the F.R.T.

When several jobs are performed at the same time, make the calculation in the following manner.

a. Jobs of non duplicated nature

The F.R.T. for the job is obtained by totalling the F.R.T. for each part replaced.

(Example) Replacement of cylinder and clutch spring.

Service item	F.R.T.
Cylinder	1.8
Clutch spring	0.7

The F.R.T. for the job is : $1.8 + 0.7 = 2.5$

b. Jobs of duplicated nature

Take the F.R.T. for the last part to be replaced.

(Example) Replacement of piston and cylinder head gasket.

Service item	F.R.T.
Cylinder head gasket	1.6
Piston	2.0

The F.R.T. for the job is : 2.0

c. Jobs of partially related nature

Total up the F.R.T. for all of the parts replaced and then subtract the F.R.T. for the duplicated operation.

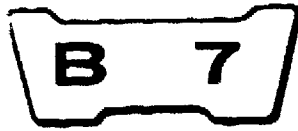
(Example) Replacement of gear shift drum and crankshaft assembly.

Service item	F.R.T.
Gear shift drum	* 4.5
Crankshaft	* 7.4
Crankcase disassembly	* 4.0

The F.R.T. for the job is : $(4.5 + 7.4) - 4.0 = 7.9$

Crankcase disassembly is the duplicated operations.

● The F.R.T. shown with (*) includes engine removal and installation.



4. Operations other than replacing parts

a. Removal and installation

No.	Service item	F.R.T.
1	Engine	2.2
2	Cylinder head	1.6
3	Carburetor	0.7

b. Adjustment, measurement and cleaning

Engine

No.	Service item	F.R.T.
1	Ignition timing-Inspection	0.2
2	Spark plug-adjustment and cleaning	0.2
3	Tappet adjustment	0.6
4	Carburetor idle-adjustment	0.2
5	Engine oil-inspection (excluding oil change)	0.1
6	Clutch-adjustment	0.2
7	Cleaner element-cleaning	0.1
8	Compression-pressure measurement	0.2
9	Battery-checking of electrolyte level and gravity	0.3
10	Carburetor-float level measurement	1.1
11	Oil filter cleaning	0.2
12	Throttle operation-adjustment	0.1
13	Carburetor synchronization-adjustment	0.3

Frame

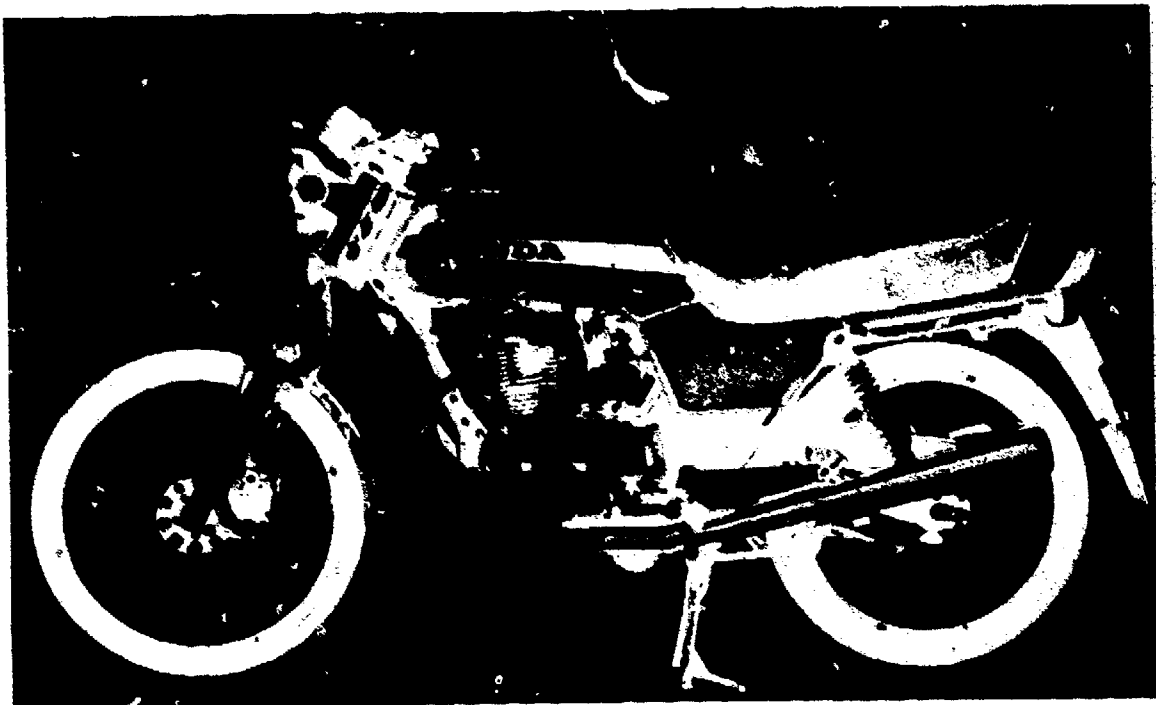
No.	Service item	F.R.T.
1	Front brake-adjustment	0.1
2	Front brake-air bleeding	0.2
3	Rear brake-adjustment	0.1
4	Brake-operation test	0.1
5	Headlight-aimings	0.2
6	Drive chain (includes tension adjustment however, does not include sprocket)	0.1
7	Front wheel balance	0.8
8	Rear wheel balance	0.9

c. Overhaul

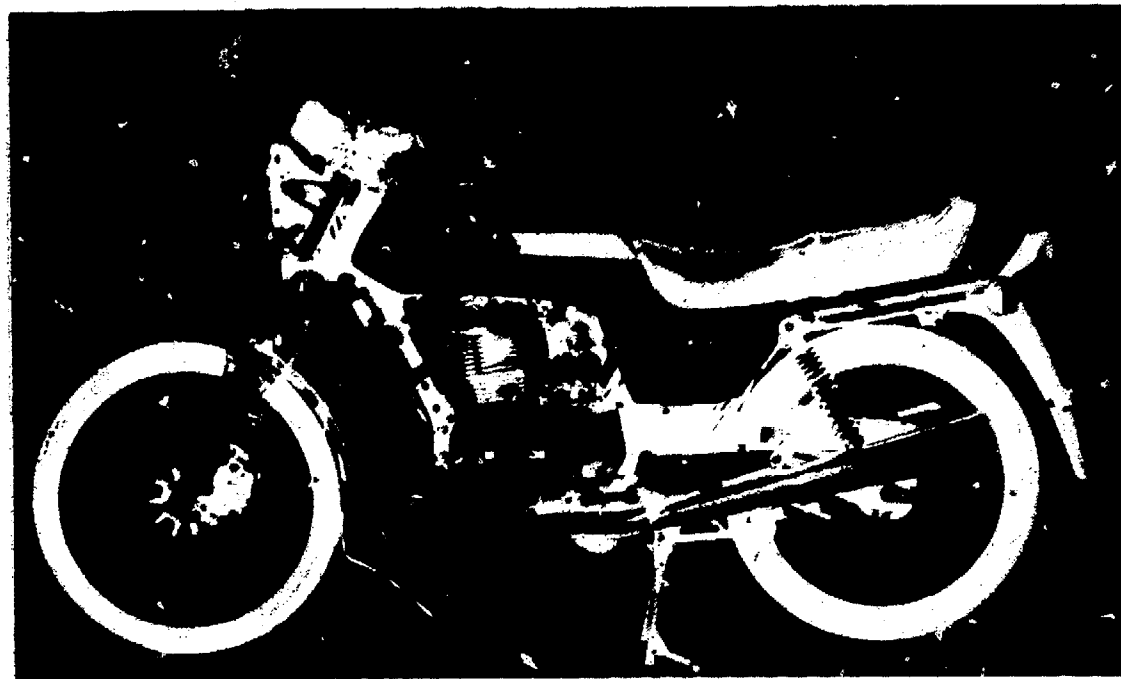
No.	Service item	F.R.T.
1	Carburetor	1.7

● This parts catalogue is compiled as of December 10, 1980.

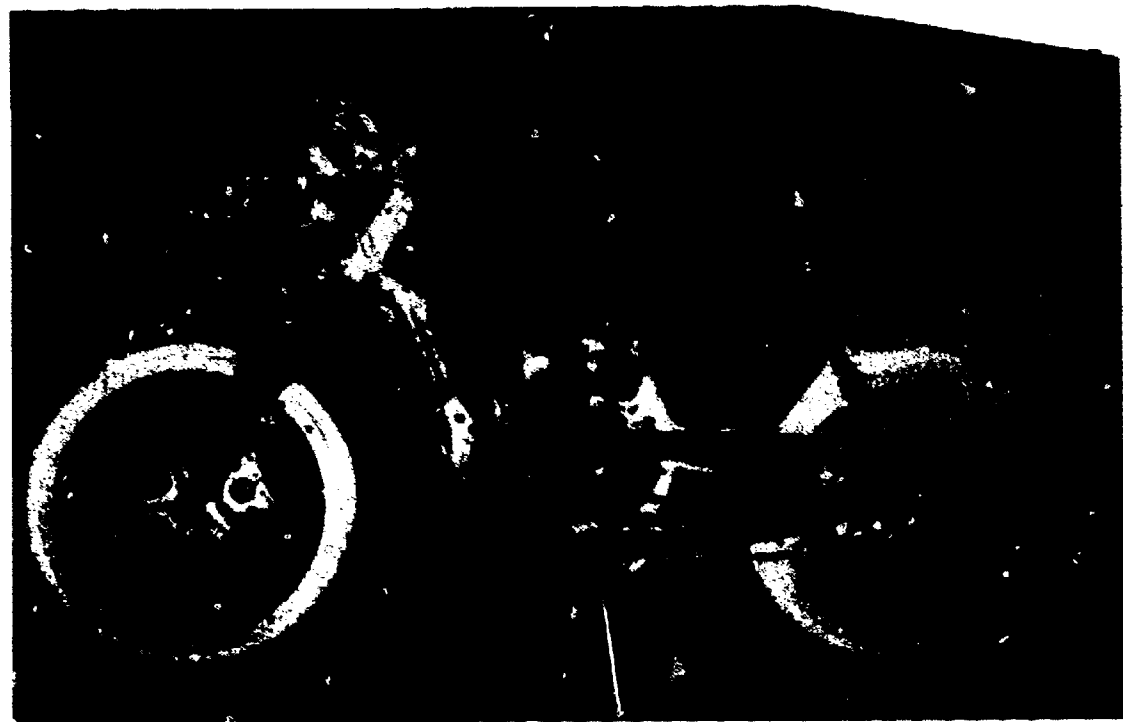
April 20, 1978
HONDA MOTOR CO., LTD.



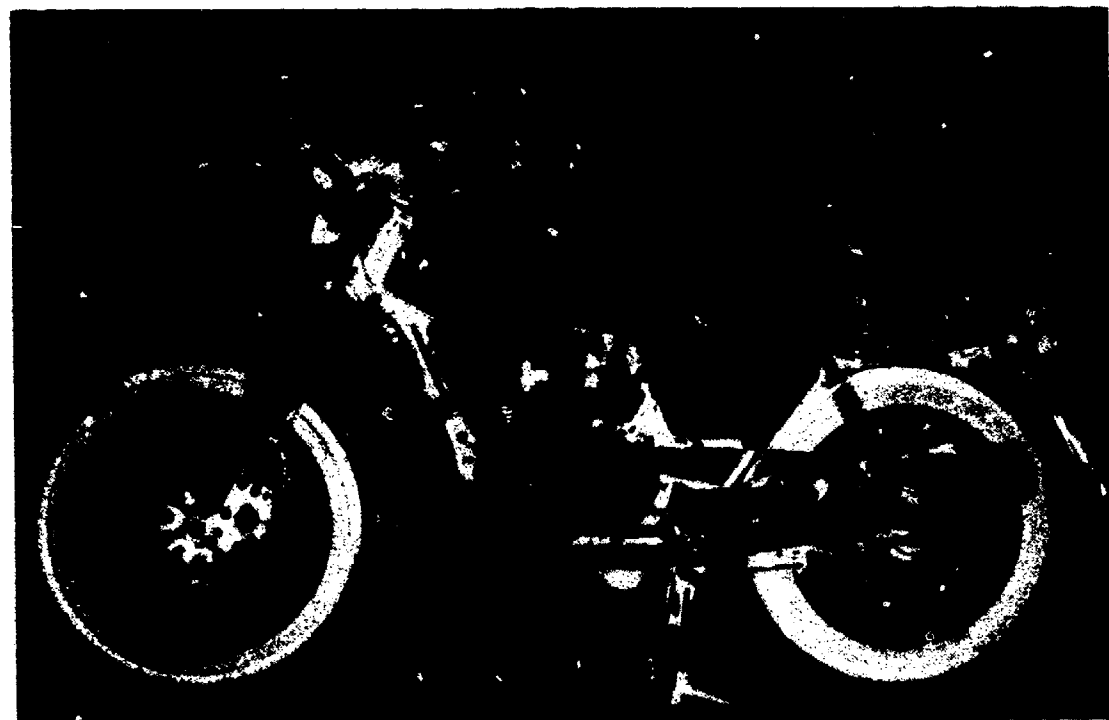
CB400N-ED



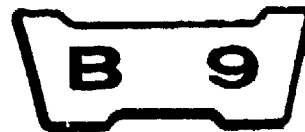
CB400NA-ED



CB250NB-ED



CB400NB-ED



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 Teile-Nr Adresse-Nr.
 No. de pieza No. de direccion

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